

# **Session 3: PFAS Treatment in Drinking Water and Wastewater – State of the Science**

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US EPA Office of Research and Development

**PFAS Science Webinars for EPA Region 1 and State & Tribal Partners**

**September 16, 2020**

## Drinking Water

- Overview
- Treatment
- Cost
- Residual streams

## Wastewater

- Overview
- Treatment (*Residual streams and other materials to be covered on Sept. 23*)





# EPA's PFAS Drinking Water Research

**Problem:** Utilities lack treatment technology cost data for PFAS removal

**Actions:**

- Gather performance and cost data from available sources (DOD, utilities, industry, etc.)
- Conduct EPA research on performance of treatment technologies including home treatment systems
- Update [EPA's Treatability Database](#), [Treatment Models and Unit Cost Models](#)
- Connect EPA's Treatability Database to EPA's Unit Cost Models for ease of operation
- Model performance and cost, and then extrapolate to other scenarios
- Address treatment impact on corrosion
- Evaluate reactivation and incineration of spent granular activated carbon and incineration of spent ion exchange resins

**Impact:** *Enable utilities to make informed decisions about cost-effective treatment strategies for removing PFAS from drinking water*

## Model Scenarios

- Variable source waters
- Variable PFAS concentrations in source water
- Alternate treatment goals
- Changing production rates
- Document secondary benefits
- Different reactivation/disposal options



# Suite of Tools

## To provide tools to accurately predict the performance and cost of treating PFAS in drinking waters

### Treatability Database

The screenshot shows the EPA website's header with navigation links for Environmental Topics, Laws & Regulations, and About EPA. Below the header, there is a search bar and social media icons. The main content area features the title "Drinking Water Treatability Database (TDB)" and a sub-header "Provides information on the control of contaminants". A "Quick Start" section lists "Find a Contaminant" and "Find a Treatment Process". At the bottom, there are buttons for "Navigating the TDB", "Capabilities", "Future Updates", and "Support".

### Performance Models

The screenshot shows the EPA website's header with navigation links for Environmental Topics, Laws & Regulations, and About EPA. Below the header, there is a search bar and social media icons. The main content area features the title "Environmental Technologies Design Option Tool (ETDOT)" and a sub-header "Adsorption treatment modeling for contaminant removal from drinking water and wastewater". A "Suite of Models" section includes buttons for "Suite of Models", "Compatibility", "Applications", and "Related EPA Resources".

### Cost Models

The screenshot shows the EPA website's header with navigation links for Environmental Topics, Laws & Regulations, and About EPA. Below the header, there is a search bar and social media icons. The main content area features the title "Drinking Water Treatment Technology Unit Cost Models and Overview of Technologies". The text below the title discusses EPA's role in estimating compliance costs for new drinking water standards and mentions the use of work breakdown structure (WBS) models.



# Suite of Tools

To provide tools to accurately predict the performance and cost of treating PFAS in drinking waters

## Treatability Database

The screenshot shows the EPA website's 'Drinking Water Treatability Database (TDB)'. The header includes the EPA logo, navigation links for 'Environmental Topics', 'Laws & Regulations', and 'About EPA', and a search bar. Below the header, there are social media sharing options and a 'Quick Start' section with two bullet points: 'Find a Contaminant' and 'Find a Treatment Process'. The main content area features a large heading 'Drinking Water Treatability Database (TDB)' followed by a sub-heading 'Provides information on the control of contaminants'. Below this, there is a paragraph of introductory text and a 'Quick Start' box with a water splash image. At the bottom, there are four buttons: 'Navigating the TDB', 'Capabilities', 'Future Updates', and 'Support'.

## Performance Models

The screenshot shows the EPA website's 'Environmental Technologies Design Option Tool (ETDOT)'. The header is similar to the TDB page. The main heading is 'Environmental Technologies Design Option Tool (ETDOT)'. Below the heading, there is a sub-heading 'Adsorption treatment modeling for contaminant removal from drinking water and wastewater'. The main text describes the tool as a suite of software models for evaluating and designing systems for PFAS removal. A prominent 'Access ETDOT' button is visible, with a tooltip that says 'Access the ETDOT software, manuals, and more at ETDOT GitHub site.' At the bottom, there are four buttons: 'Suite of Models', 'Compatibility', 'Applications', and 'Related EPA Resources'.

## Suite of Models

ETDOT was developed by National Center for Clean Industrial and Treatment Technologies at Michigan Technological University (MTU). In 2019, EPA signed an agreement with MTU to make this suite of adsorption models available to the public at no cost.

## Cost Models

The screenshot shows the EPA website's 'Drinking Water Treatment Technology Unit Cost Models and Overview of Technologies'. The header is similar to the other pages. The main heading is 'Drinking Water Treatment Technology Unit Cost Models and Overview of Technologies'. Below the heading, there is a sub-heading 'Drinking Water Treatment Technology Unit Cost Models'. The main text discusses how EPA estimates compliance costs for new drinking water standards, mentioning three major components: capital costs, variable costs, and treatment costs. A 'Access ETDOT' button is also visible.





# Treatment Information

## Publicly Available Drinking Water Treatability Database

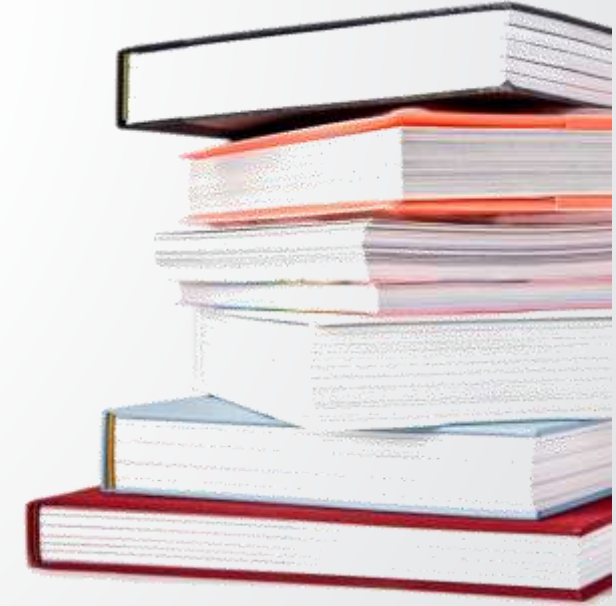
Interactive literature review database that contains 123 regulated and unregulated contaminants and covers 35 treatment processes commonly employed or known to be effective (thousands of sources assembled on one site)

### Currently available:

PFOA, PFOS, PFTriA, PFDoA, PFUnA, PFDA, PFNA, PFHpA, PFHxA, PFPeA, PFBA, PFDS, PFHpS, PFHxS, PFBA, PFBS, PFOSA, FtS 8:2, FtS 6:2, N-EtFOSAA, N-MeFOSAA and GenX

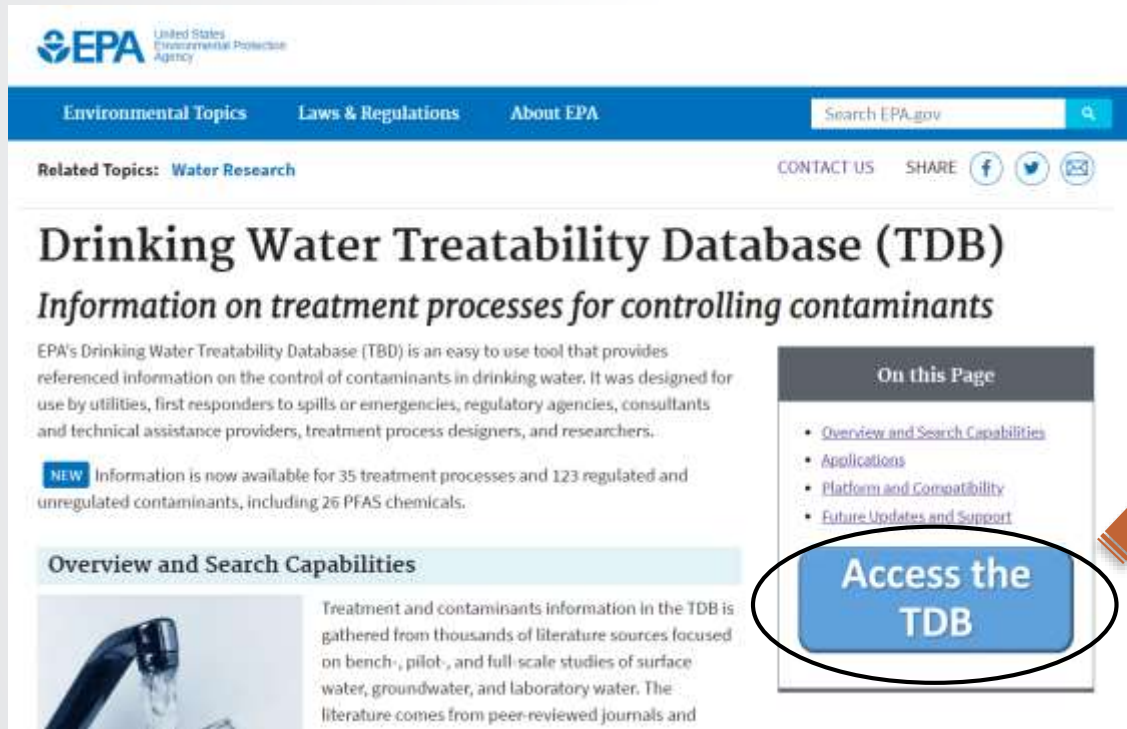
**Recently updated!**

*Contains treatment information to be used in performance or cost models*



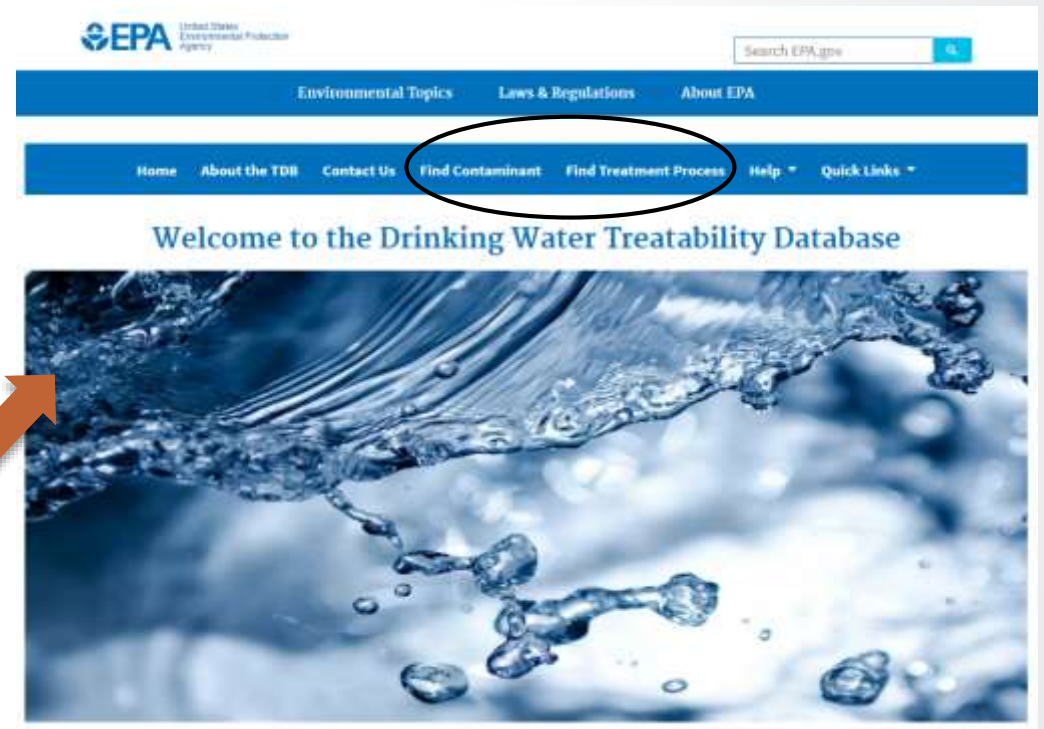
[Access EPA's Drinking Water Treatability Database.](#)

## Agency Landing Page



The screenshot shows the EPA website's landing page for the TDB. At the top left is the EPA logo and the text "United States Environmental Protection Agency". A navigation bar includes "Environmental Topics", "Laws & Regulations", and "About EPA", along with a search box labeled "Search EPA.gov". Below the navigation bar, it says "Related Topics: Water Research" and "CONTACT US SHARE" with social media icons. The main heading is "Drinking Water Treatability Database (TDB)" with the subtitle "Information on treatment processes for controlling contaminants". A paragraph describes the TDB as an easy-to-use tool for utilities, responders, regulators, consultants, and researchers. A "NEW" badge indicates that information is now available for 35 treatment processes and 123 regulated and unregulated contaminants, including 26 PFAS chemicals. A section titled "Overview and Search Capabilities" features a small image of a faucet and text stating that the TDB is gathered from thousands of literature sources. To the right, an "On this Page" sidebar lists links: "Overview and Search Capabilities", "Applications", "Platform and Compatibility", and "Future Updates and Support". A blue button labeled "Access the TDB" is circled in black, with an orange arrow pointing from it towards the right.

## Database Homepage



The screenshot shows the TDB homepage. At the top left is the EPA logo and the text "United States Environmental Protection Agency". A search box labeled "Search EPA.gov" is at the top right. The navigation bar includes "Environmental Topics", "Laws & Regulations", and "About EPA". Below the navigation bar, a secondary bar contains "Home", "About the TDB", "Contact Us", "Find Contaminant", "Find Treatment Process", "Help", and "Quick Links". The "Find Contaminant" and "Find Treatment Process" links are circled in black. The main heading is "Welcome to the Drinking Water Treatability Database". Below the heading is a large image of water splashing.

[Access EPA's Drinking Water Treatability Database.](#)



# PFAS Treatment

## Per- and Polyfluoroalkyl Substances

### Informational Links

### Contaminant Navigation

[Overview](#)

[Treatment Processes](#)

[Properties](#)

[Fate and Transport](#)

[References](#)

**Overview**

#### CAS Number:

**Synonyms:**  
Heptafluoropropyl 1,2,2,2-tetrafluoroethyl ether (E1),2,3,3,3-tetrafluoro-2-(heptafluoropropoxy)propanoate (FRD-902),2,3,3,3-tetrafluoro-2-(heptafluoropropoxy)propanoic acid (FRD-903),Ammonium perfluoro-2-methyl-3-oxahexanoate (GenX),Heptadecafluorononanoic acid,Heptafluorobutyric acid,Nonadecafluorocaproic acid,Nonadecafluorodecanoic acid,Pefluorobutane sulfonate,Perfluorobutyric acid,Perfluorocaproic acid,Perfluorohexanesulfonic acid potassium salt,Potassium tridecafluoro-1-hexanesulfonate,Tridecafluorohexane-1-sulfonic acid potassium salt

**Contaminant Type:** Chemical

**Description:**  
Per- and polyfluoroalkyl substances (PFASs) are fluorinated aliphatic substances with unique properties, such as being both hydrophobic, lipophobic, and extremely stable due to the strength of the C-F bond [2539]. Their properties have led to their extensive use as surface active agents in products like stain repellants and fire-fighting foams [2527, 2539]. The two most frequently studied PFASs, perfluorooctane sulphonate (PFOS) and perfluorooctanoic acid (PFOA), have their own, separate entries in this treatability database. Both PFOS and PFOA are compounds with eight carbon atoms. This group entry covers

## Per- and Polyfluoroalkyl Substances

### Informational Links

### Contaminant Navigation

[Overview](#)

[Treatment Processes](#)

[Properties](#)

[Fate and Transport](#)

[References](#)

**Treatment Processes**

The following processes were found to be effective for the removal of PFASs: granular activated carbon (GAC) (up to > 98 percent), membrane separation (up to > 99 percent), and ion exchange (up to > 99 percent). These results cover the removal of specific PFASs including PFTriA, PFDoA, PFUnA, PFDA, PFNA, PFHpA, PFHxA, PFPeA, PFPeS, PFDS, PFHpS, PFHxS, PFBA, PFBS, PFPrS, PFOSA, PFMOAA, PFO3OA, PFO2HxA, FtS 8:2, FtS 6:2, N-EtFOSAA, N-MeFOSAA, and GenX. For results on the removal of PFOS and PFOA, see the separate treatability database entries for those specific contaminants.

Studies were identified evaluating the following treatment technologies for the removal of PFASs:

#### **Adsorptive Media**

A bench-scale study conducted batch tests of adsorption using magnetic nanoparticles with different polymer coatings. In ultrapure water, the best performing of these achieved high removals of long chain and sulfonated PFASs (e.g., >90 percent ...

[See more](#)

#### **Aeration and Air Stripping**

At a full-scale site, packed tower aeration was not effective for removing PFASs [2441].





# PFAS Treatment: Activated Carbon

Matrix of conditions and results from treatment references that can be downloaded into a spreadsheet

Ref #	Author	Year	Log or Percent Removal	Removal Type	Contaminant Influent	Contaminant Effluent	Contaminant Units	Contaminant	Scale	Design Flow	Water	Location Studied	GAC Type	Manufacturer	Product Name
2441	Dickenson,	2016	-10.5 to 13.7#	Percent	4.4 to 5.1#	5.7 to 6.3#	ng/L	PFHpA	F	5	SW	New Jersey	B	Calgon	F300
2441	Dickenson,	2016	-11 to 5#	Percent	3.6 to 5.8#	4.0 to 5.5#	ng/L	PFHxS	F	5	SW	New Jersey	B	Calgon	F300
2441	Dickenson,	2016	-13 to 6#	Percent	1.8 to 2.4#	1.7 to 2.7#	ng/L	PFNA	F	5	SW	New Jersey	B	Calgon	F300
2441	Dickenson,	2016	-19 to 10#	Percent	6.8 to 7.3#	6.1 to 8.7#	ng/L	PFHxA	F	5	SW	New Jersey	B	Calgon	F300
2441	Dickenson,	2016	-26#	Percent	<5.0#	6.3#	ng/L	PFBA	F	5	SW	New Jersey	B	Calgon	F300
2441	Dickenson,	2016	-34 to 8#	Percent	0.59 to 0.97#	0.54 to 1.3#	ng/L	PFDA	F	5	SW	New Jersey	B	Calgon	F300
2441	Dickenson,	2016	-66 to 70#	Percent	1.23 to 1.81#	0.537 to 2.48#	ng/L	PFBA	F	0.5472 to	GW	Minnesota	B	Calgon	F600
2441	Dickenson,	2016	0 to 19#	Percent	<0.05 to 0.085	<0.05 to 0.069#	ng/L	PFPeA	F	0.5472 to	GW	Minnesota	B	Calgon	F600
2441	Dickenson,	2016	0 to 76#	Percent	<0.05 to 0.210	<0.05#	ng/L	PFHxS	F	0.5472 to	GW	Minnesota	B	Calgon	F600
2441	Dickenson,	2016	33#	Percent	15#	10#	ng/L	PFBA	F	5#	SW	Colorado	B	Norit	GAC 300
2441	Dickenson,	2016	46 to 60#	Percent	0.127 to 0.192	<0.05 to 0.1023	ng/L	PFHxA	F	0.5472 to	GW	Minnesota	B	Calgon	F600
2441	Dickenson,	2016	5 to 6#	Percent	2.1 to 3.6#	2.0 to 3.4#	ng/L	PFBS	F	5	SW	New Jersey	B	Calgon	F300
2441	Dickenson,	2016	7.2 to 12.7#	Percent	4.8 to 5.5#	6.4 to 6.9#	ng/L	PFPeA	F	5	SW	New Jersey	B	Calgon	F300
2441	Dickenson,	2016	74#	Percent	17#	4.4#	ng/L	PFPeA	F	5#	SW	Colorado	B	Norit	GAC 300
2441	Dickenson,	2016	91#	Percent	11#	0.97#	ng/L	PFNA	F	5#	SW	Colorado	B	Norit	GAC 300
2441	Dickenson,	2016	>89#	Percent	4.5#	<0.50#	ng/L	PFHpA	F	5#	SW	Colorado	B	Norit	GAC 300
2441	Dickenson,	2016	>96#	Percent	5.8#	<0.25#	ng/L	PFHxS	F	5#	SW	Colorado	B	Norit	GAC 300
2441	Dickenson,	2016	>96#	Percent	6.4#	<0.25#	ng/L	PFBS	F	5#	SW	Colorado	B	Norit	GAC 300
2505	Cummings,	2015	>72 to >93#	Percent	18 to 72	<5	ng/L	PFNA	F		SW	Logan System Birch	B	Calgon	F-400

## Ineffective Treatments

- Conventional Treatment
- Low Pressure Membranes
- Biological Treatment (including slow sand filtration)
- Disinfection
- Oxidation
- Advanced Oxidation

### PAC Dose to Achieve

50% Removal	16 mg/l
90% Removal	>50 mg/L

*Dudley et al., 2015*

## Effective Treatments

- Anion Exchange Resin (IEX)
- High Pressure Membranes
- Powdered Activated Carbon (PAC)
- Granular Activated Carbon (GAC)
  - Extended Run Time
  - Designed for PFAS Removal

### Percent Removal

90 to 99

- **Effective**

93 to 99

- **Effective**

10 to 97

- **Effective for only select applications**

0 to 26

- **Ineffective**

> 89 to > 98

- **Effective**

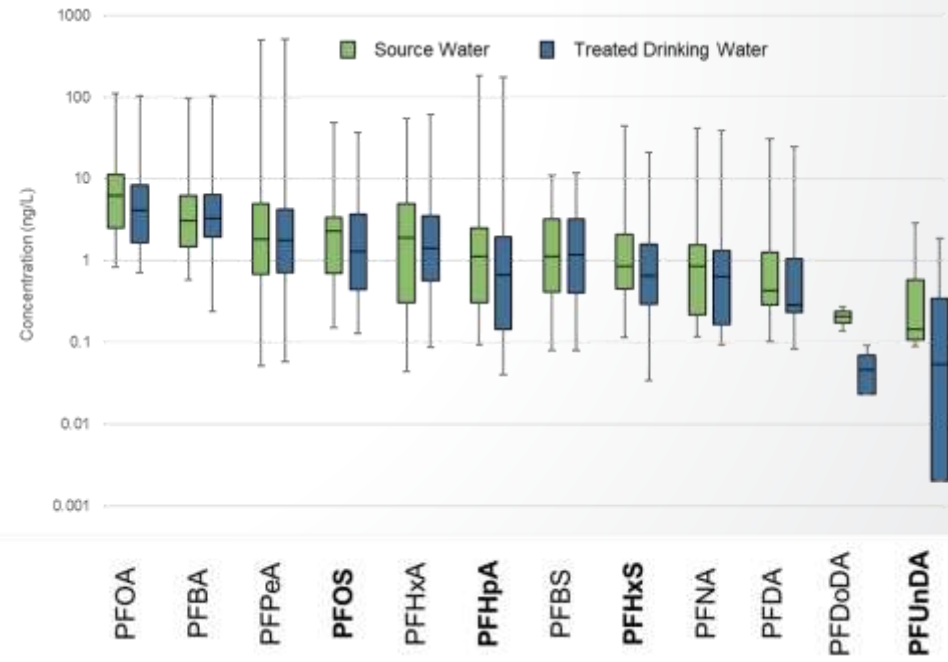
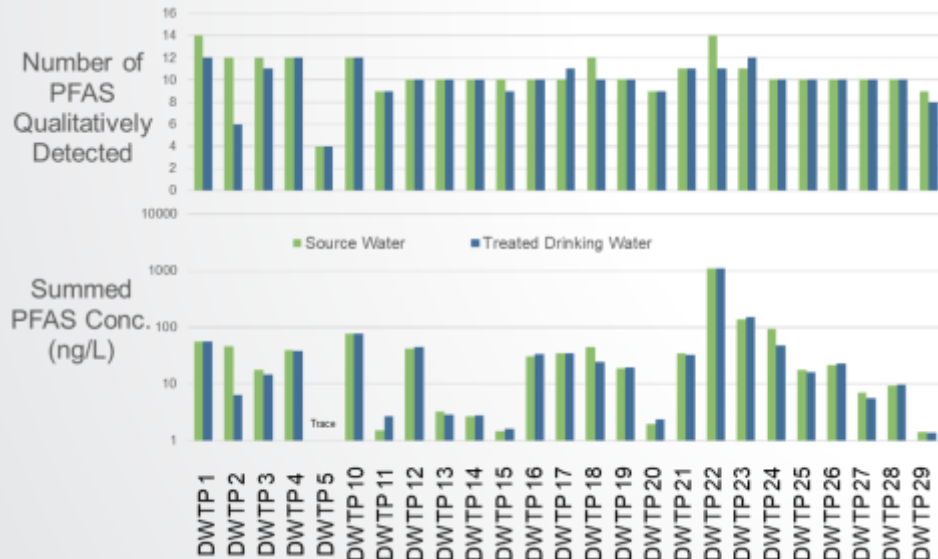


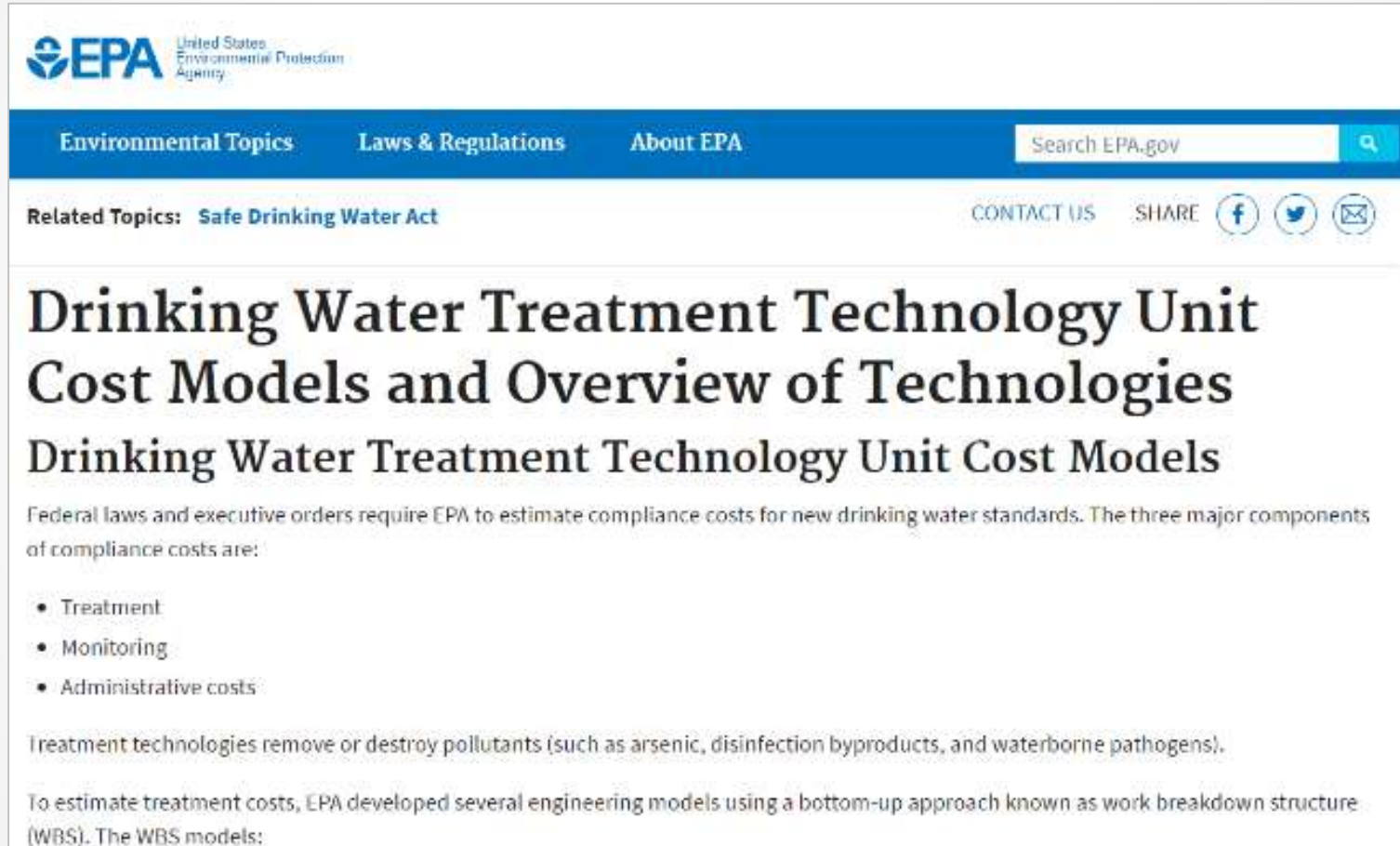
# Facility Evaluations

**Project:** Evaluation of chemicals of emerging concern including PFAS

**Actions:** Numerous sources evaluated including drinking water facilities

**Results:** Results confirm previous conclusions that advance technologies are needed, and they must be adequately designed





The screenshot shows the EPA website header with navigation links for Environmental Topics, Laws & Regulations, and About EPA. A search bar is present on the right. Below the header, there are social media icons and a 'CONTACT US' link. The main content area features a large title: 'Drinking Water Treatment Technology Unit Cost Models and Overview of Technologies'. Below the title is a sub-heading: 'Drinking Water Treatment Technology Unit Cost Models'. The text explains that federal laws require EPA to estimate compliance costs for new drinking water standards, and lists three major components of compliance costs: Treatment, Monitoring, and Administrative costs. It also mentions that treatment technologies remove or destroy pollutants and that EPA developed engineering models using a bottom-up approach known as work breakdown structure (WBS).

**Drinking Water Treatment Technology Unit Cost Models and Overview of Technologies**

## Drinking Water Treatment Technology Unit Cost Models

Federal laws and executive orders require EPA to estimate compliance costs for new drinking water standards. The three major components of compliance costs are:

- Treatment
- Monitoring
- Administrative costs

Treatment technologies remove or destroy pollutants (such as arsenic, disinfection byproducts, and waterborne pathogens).

To estimate treatment costs, EPA developed several engineering models using a bottom-up approach known as work breakdown structure (WBS). The WBS models:

[Access the Drinking Water Treatment Unit Cost Models and Overview of Technology webpage](#) or search EPA WBS.



## Various Models are Available

**Adsorptive media**

**Anion exchange**

**Biological treatment**

**Cation exchange**

**GAC**

**Greensand filtration**

**Microfiltration / ultrafiltration**

**Multi-stage bubble aeration**



**Non-treatment**

**Packed tower aeration**

**Point of Use (POU)/**

**Point of Entry (POE)\***

**Reverse Osmosis / Nanofiltration**

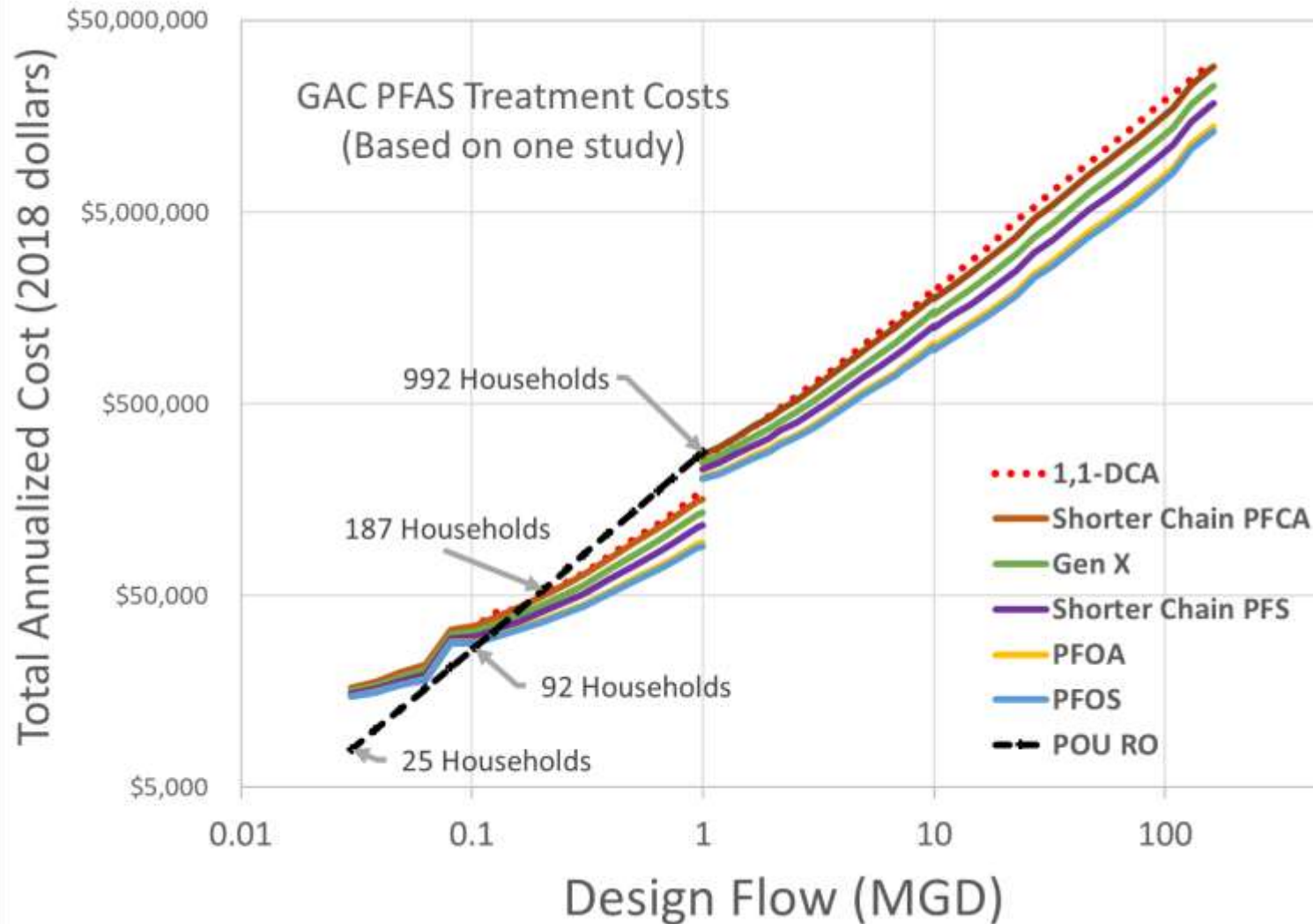
**UV disinfection**

**UV advanced oxidation**

\*POU/POE temporarily taken off web. Please contact [Rajiv Khera](#)



# Costs for PFAS Treatment: One GAC Example



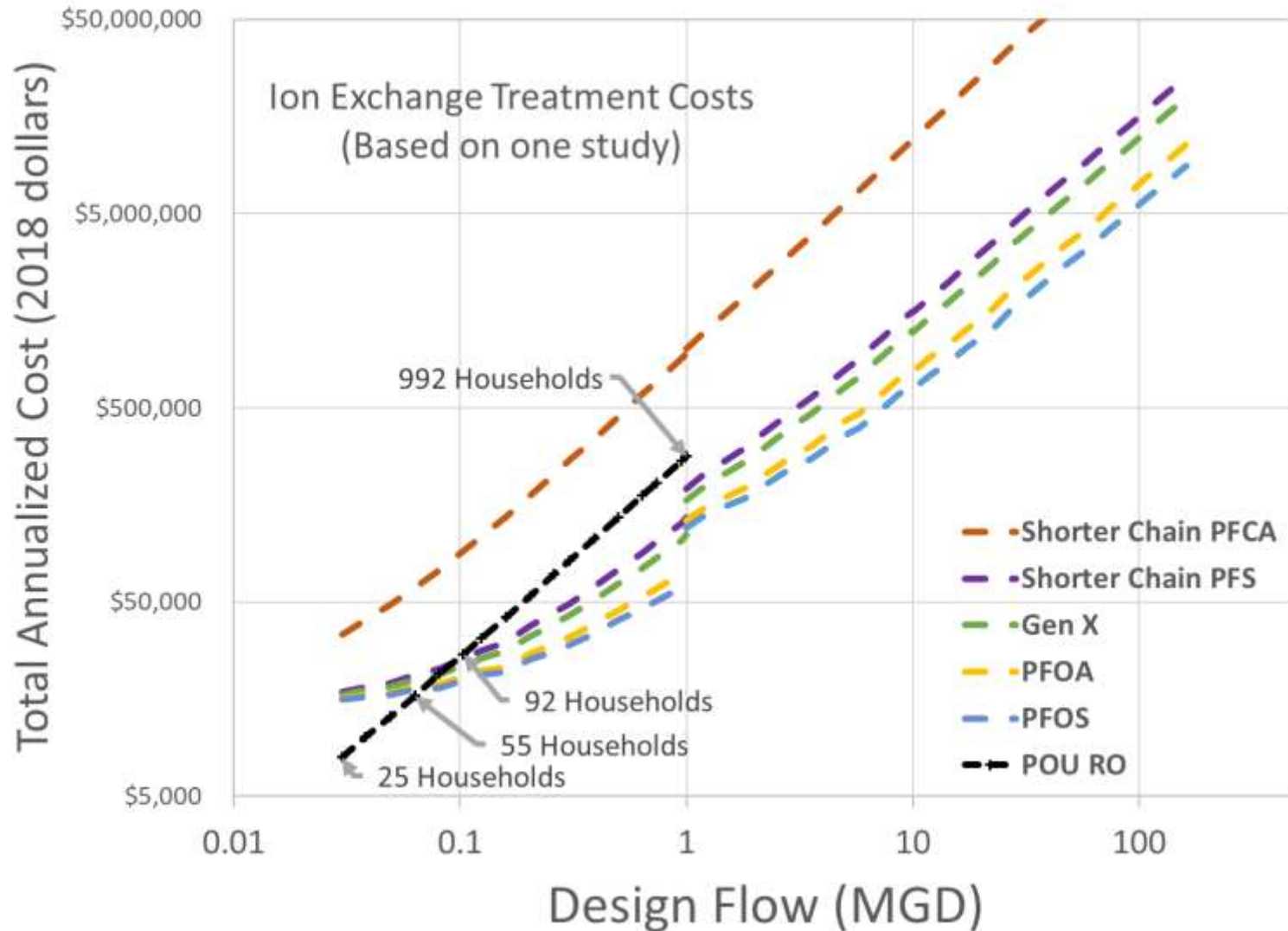
Costs can be generated for various sizes, contaminants, and even POU scenarios

### Primary Assumptions:

- Two vessels in series
- 20 min Empty Bed Contact Time (EBCT) Total
- Bed Volumes Fed
  - 1,1-DCA = 5,560 (7.5 min EBCT)
  - Shorter Chain PFCA = 4,700
  - Gen-X = 7,100
  - Shorter Chain PFS = 11,400
  - PFOA = 31,000
  - PFOS = 45,000
- 7% Discount rate
- Mid-level cost



# Costs for PFAS Treatment: One IEX Example



Costs can be generated for various sizes, contaminants, and even POU scenarios

## Primary Assumptions:

- Two vessels in series
- 3 min EBCT Total
- Bed Volumes Fed:
  - Shorter Chain PFCA = 3,300
  - Gen-X = 47,600
  - Shorter Chain PFS = 34,125
  - PFOA = 112,500
  - PFOS = 191,100
- 7% Discount rate
- Mid-level cost

- As-built costs:
  - Installed equipment cost
  - System engineering and other indirect cost
  - Annual operating cost
- The more detail, the better:
  - Detailed breakdown of cost by line item
  - Total cost with list of categories included, for example:
    - “Equipment includes vessels, piping, valves, instrumentation, concrete pad, buildings”
    - “Indirect includes engineering, permitting, pilot testing, site work, mobilization”
    - “Operating cost includes media replacement, labor, electricity”
  - Total only
- Associated flow rates, vessel sizes, materials of construction for major components (e.g., stainless steel, fiberglass)





# Performance Model Demonstration

To provide tools to accurately predict the performance and cost of treating PFAS in drinking waters

## Treatability Database

The screenshot shows the EPA website's 'Drinking Water Treatability Database (TDB)'. The header includes the EPA logo, navigation links for 'Environmental Topics', 'Laws & Regulations', and 'About EPA', and a search bar. Below the header, there are 'Related Topics' (Water Research), 'CONTACT US', and social media icons. The main heading is 'Drinking Water Treatability Database (TDB)'. A sub-heading reads 'Provides information on the control of contaminants'. A 'Quick & Start' section lists 'Find a Contaminant' and 'Find a Treatment Process'. A paragraph describes the TDB as a tool for providing information on contaminant control. A 'Navigation the TDB' section includes buttons for 'Capabilities', 'Future Updates', and 'Support'.

## Cost Models

The screenshot shows the EPA website's 'Drinking Water Treatment Technology Unit Cost Models and Overview of Technologies'. The header is similar to the TDB page. The main heading is 'Drinking Water Treatment Technology Unit Cost Models and Overview of Technologies'. A sub-heading reads 'Drinking Water Treatment Technology Unit Cost Models'. A paragraph mentions that 'Final executive orders require EPA to estimate compliance costs for new drinking water standards'. A 'Navigation the TDB' section includes buttons for 'Capabilities', 'Future Updates', and 'Support'.

## Performance Models

The screenshot shows the EPA website's 'Environmental Technologies Design Option Tool (ETDOT)'. The header includes the EPA logo, navigation links for 'Environmental Topics', 'Laws & Regulations', and 'About EPA', and a search bar. Below the header, there are 'Related Topics' (Water Research), 'CONTACT US', and social media icons. The main heading is 'Environmental Technologies Design Option Tool (ETDOT)'. A sub-heading reads 'Adsorption treatment modeling for contaminant removal from drinking water and wastewater'. A paragraph describes the ETDOT as a suite of software models for evaluating and designing systems for PFAS removal. A green 'Access ETDOT' button is prominent. Below it, a box contains the text 'Access the ETDOT software, manuals, and more at ETDOT GitHub site.' with an 'EXIT' button. A 'Suite of Models' section includes buttons for 'Suite of Models', 'Compatibility', 'Applications', and 'Related EPA Resources'. A paragraph at the bottom states that ETDOT was developed by National Center for Clean Industrial and Treatment Technologies at Michigan Technological University (MTU) and is available to the public at no cost.



# Environmental Technologies Design Option Tool (ETDOT)

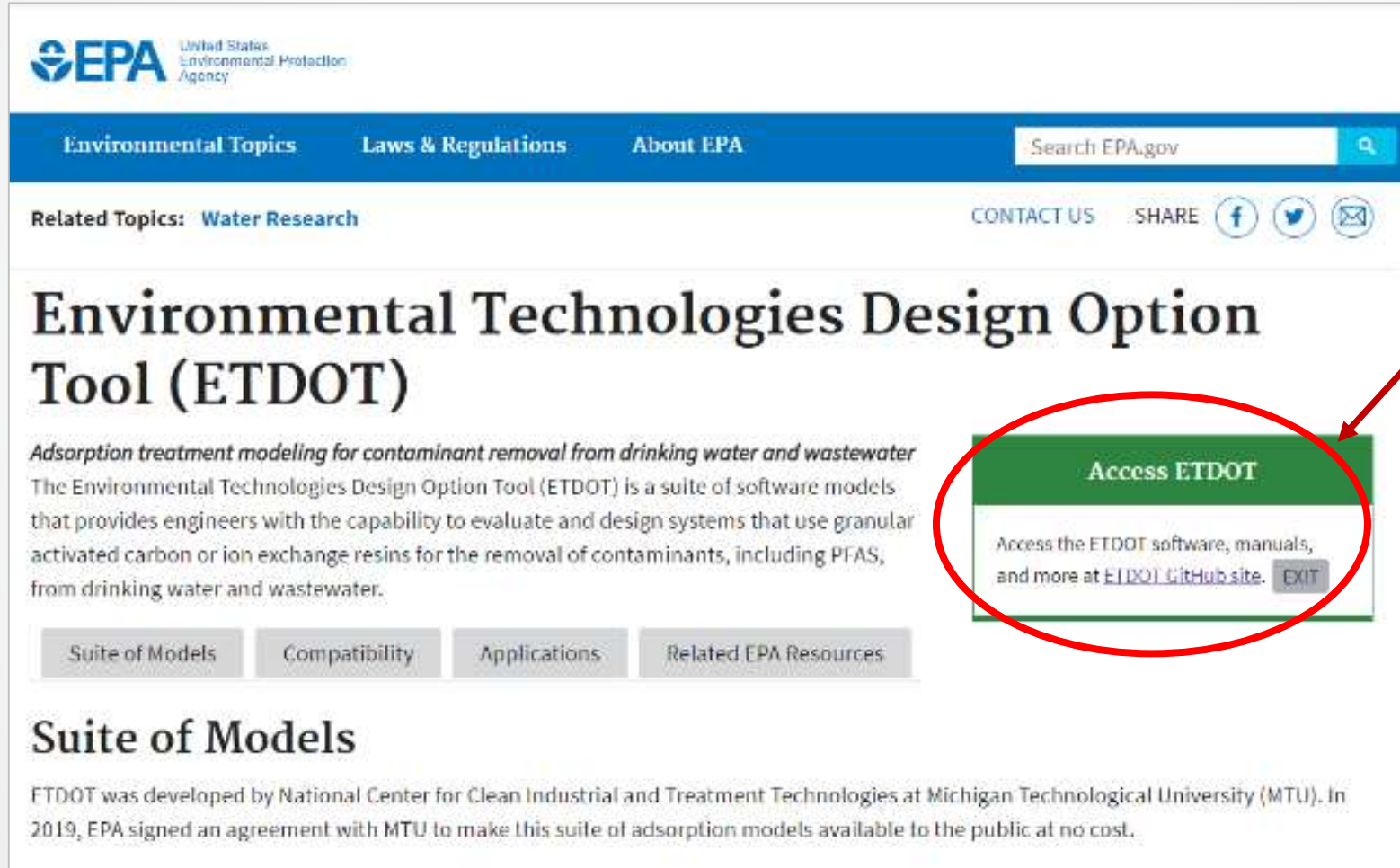
ETDOT is a series of treatment models, data sets, and parameter estimation tools developed by National Center for Clean Industrial and Treatment Technologies at Michigan Technological University (MTU)

- The models were sold as a package for many years
- In 2019, EPA signed an agreement with MTU to make this suite of water and air treatment models available to the public at no cost

## **Expected interested users:**

- State primacy personnel interested in evaluating data sets
- Water utilities with experience in running models
- Consulting engineers
- University academicians

**Access the ETDOT software, manuals  
and more at the [ETDOT GitHub site](#).**



**Environmental Technologies Design Option Tool (ETDOT)**

*Adsorption treatment modeling for contaminant removal from drinking water and wastewater*

The Environmental Technologies Design Option Tool (ETDOT) is a suite of software models that provides engineers with the capability to evaluate and design systems that use granular activated carbon or ion exchange resins for the removal of contaminants, including PFAS, from drinking water and wastewater.

[Suite of Models](#) [Compatibility](#) [Applications](#) [Related EPA Resources](#)

**Suite of Models**

ETDOT was developed by National Center for Clean Industrial and Treatment Technologies at Michigan Technological University (MTU). In 2019, EPA signed an agreement with MTU to make this suite of adsorption models available to the public at no cost.

**Access ETDOT**

Access the ETDOT software, manuals, and more at [ETDOT GitHub site](#). [EXIT](#)

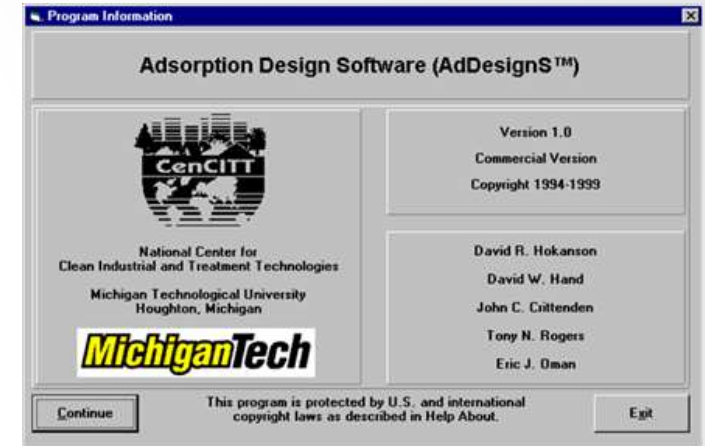
GitHub Site

[Access the Environmental Technologies Design Option Tool \(ETDOT\)](#) or search EPA ETDOT.

## Models available at the GitHub site:

- Adsorption Design Software for Windows (AdDesignS) *Version 1.0*
- Advanced Oxidation Process Software (AdOx) *Version 1.0.2*
- Aeration System Analysis Program (ASAP) *Version 1.0*
- Biofilter Design Software *Version 1.0.27*
- Continuous Flow Pore Surface Diffusion Model for Modeling Powdered Activated Carbon Adsorption *Version 1.0*
- Dye Study Program (DyeStudy) *Version 1.0.0*
- Predictive Software for the Fate of Volatile Organics in Municipal Wastewater Treatment Plants (FaVOr) *Version 1.0.11*
- Ion Exchange Design Software (IonExDesign) *Version 1.0.0*
- Software to Estimate Physical Properties (StEPP) *Version 1.0*

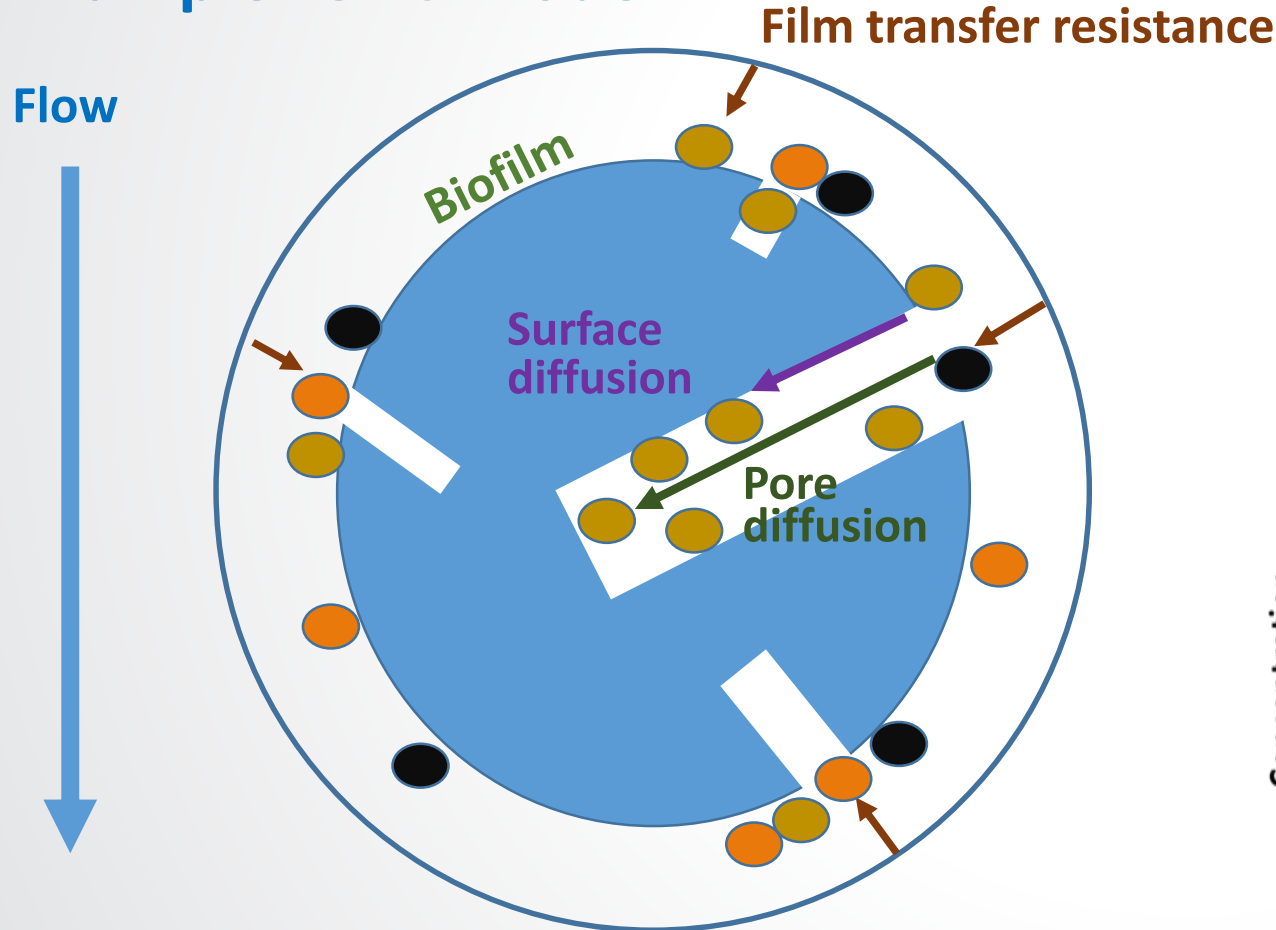
[Access the Environmental Technologies Design Option Tool](#) or search EPA ETDOT.



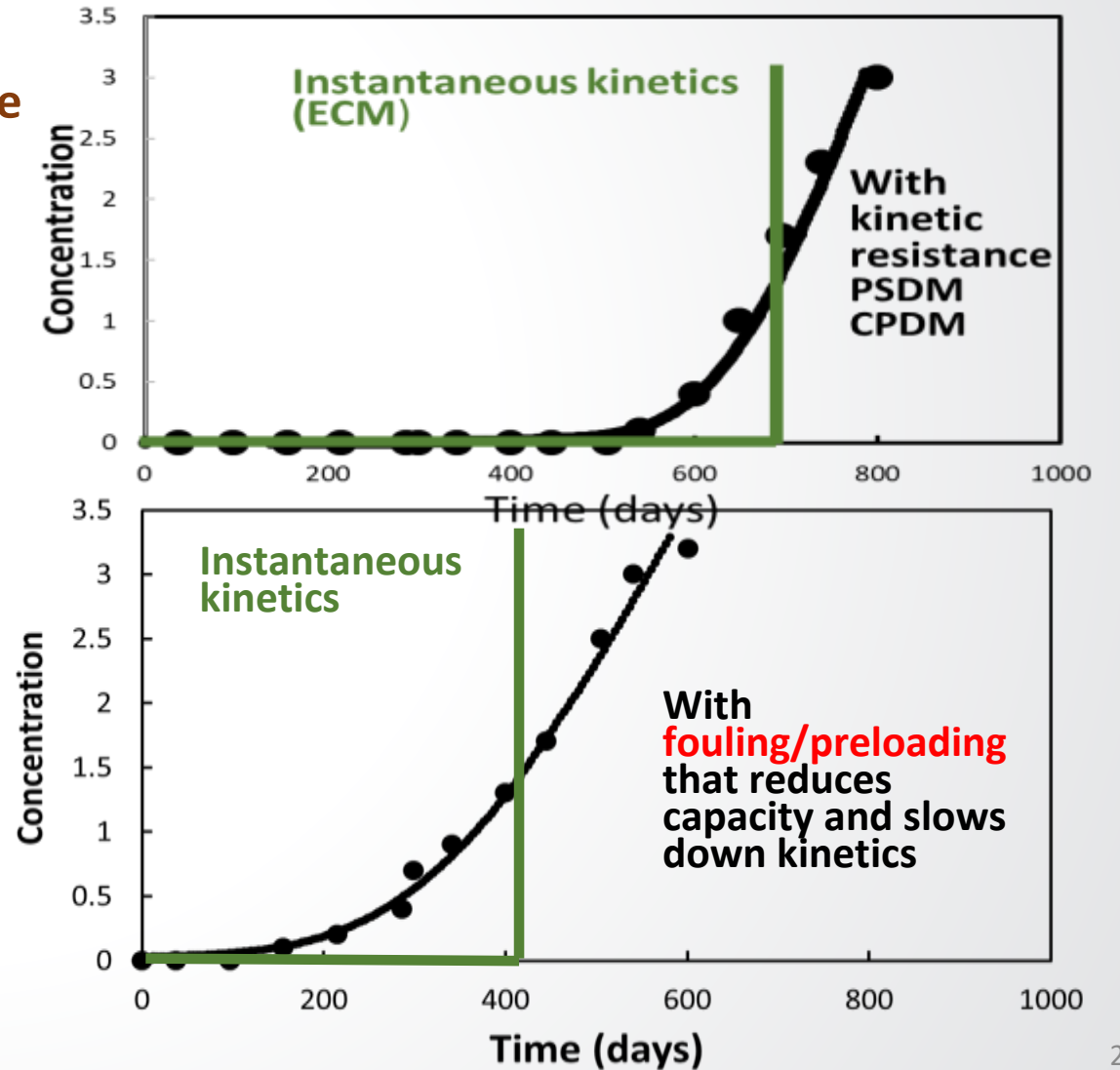
*The engines are written in FORTRAN with a Visual Basic front end*



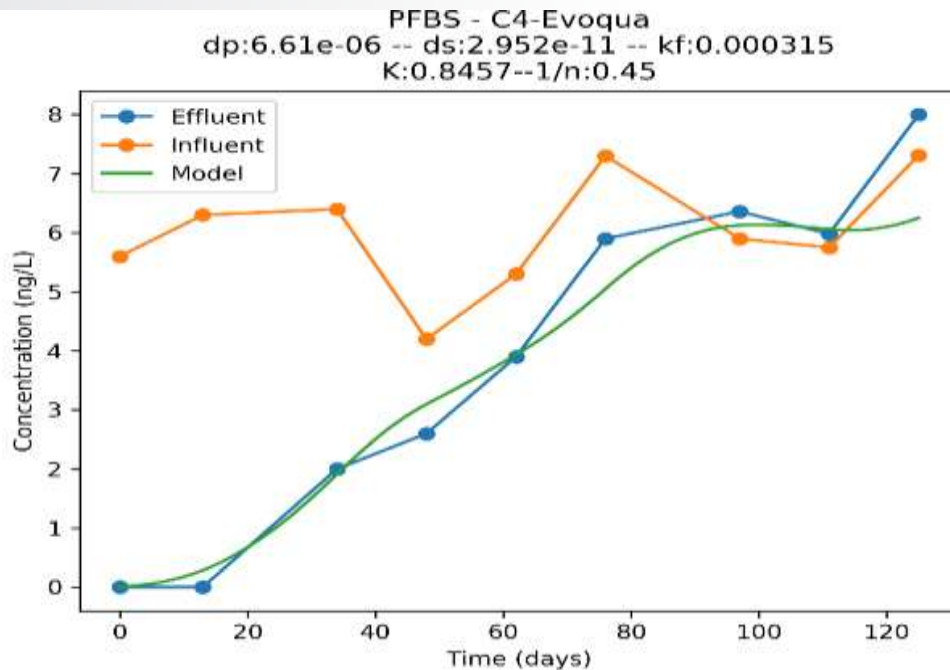
## Example: GAC Model



The models range from simple to complex



## Modeling Pilot-/Full-scale Data



Allows for predicting performance for other scenarios

- Other designs: number of contactors, contactor Empty Bed Contact Time (EBCT), different treatment goals, changing concentrations of PFAS or background constituents, changing demand, lead/lag operation, etc.

Working with EPA's Office of Ground Water and Drinking Water and the US Air Force on drinking water and remediation cost models

- Allows for comparison within and across technologies by cost

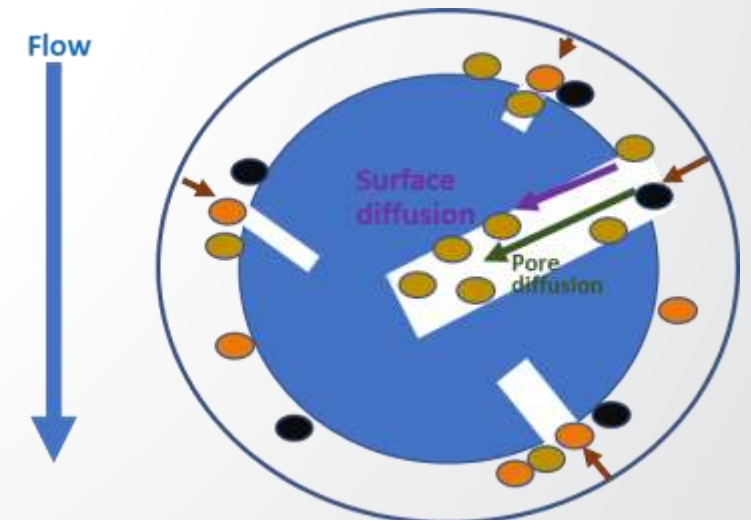
*Treatment and cost models will soon be made available to the public at no charge on EPA's website.*

## Treatability Database

- Further update treatability database with new references

## Performance Models

- Update Graphical User Interface to work with Windows 10
- Provide Python code for pore surface diffusion model (PSDM GAC) to automate the optimization routines for:
  - Specific throughput and carbon use rate calculations for multiple scenarios
  - Automated fitting of parameters
  - Automated optimal bed configuration
  - Automated optimal Empty Bed Contact Time (EBCT) selection
  - Automated evaluation of bed replacement frequency
  - Evaluation of multiple feed conditions
  - Evaluation of multiple flow conditions
  - Automated fitting and predicting lead/lag operations



## Performance Models *(continued)*

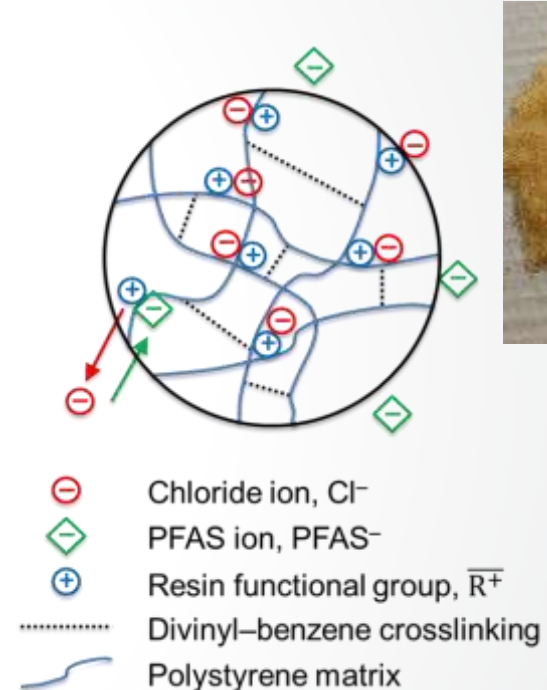
- Provide code for ion exchange models for
  - Include competition (e.g., inorganic ions and PFAS)
  - Continuous flow (columns) and batch (isotherm and kinetics)
  - Gel (HSDM) and macro porous (PSDM) resins
  - with automation features

## Cost Models

- Further updates to the cost models

## Combined Models

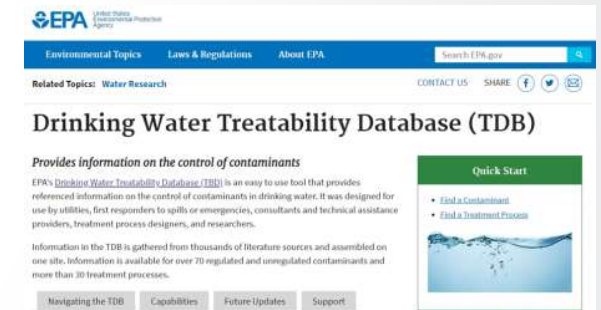
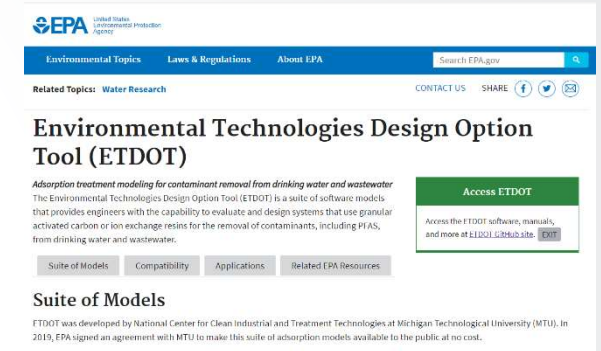
- Further merge Treatability Database, performance models and cost models
- Further merge the Treatability Database with [EPA's CompTox Chemicals Dashboard](#)





For the treatment/cost models housed at EPA...

- Provide tools and approaches to accurately predict the performance and cost of treating PFAS in waters
- [Environmental Technologies Design Option Tool Models](#) or search EPA ETDOT
- [Drinking Water Treatability Database](#) or search EPA TDB
- [Drinking Water Treatment Cost Models](#) or search EPA WBS



**Problem:** There are many sources of materials that may need to be thermally treated:

- Manufacturing wastes
- Wastewater sludges
- Municipal waste
- Obsolete flame retardants
- *Spent water treatment sorbents – in conjunction with reactivation*

*What minimum conditions (temperature, time) are needed to adequately destroy PFAS and what are the products of incomplete combustion?*

**Action:** Conduct bench- pilot- and full-scale incineration studies and modeling to evaluate:

- Impact of source material
- Impact of temperature on degree of destruction
- Impact of calcium
- PFAS releases from incineration systems

## Needs

- Destruction and removal efficiency? Can the ash be landfilled? Can the GAC be reused?
- Release of off gas (incineration, pollution control devices)?
- Mass balance closure to determine the fate of the contaminants?

## Chemistry

- What PFAS to analyze for? What sampling protocols?
- Analytical protocols for air, solid and liquid samples
- Effectiveness of conservative tracers?

## Source Material

- Do spent GAC and IX have different considerations?
- Co-treated materials, calcium and other additives?
- Size and chemical makeup

## Design and Operating Conditions

- Reactor type (temperature, residence time)
- Reaction zone (flow, movement of materials and gases)



# Extramural Project (Univ. of North Dakota)

## Thermal Stability and Decomposition of Perfluoroalkyl Substances on Spent Granular Activated Carbon

Feng Xiao,\* Pavankumar Challa Sasi, Bin Yao, Alena Kubátová, Svetlana A. Golovko, Mikhail Y. Golovko, and Dana Soli  
Environ. Sci. Technol. Lett. 2020, 7, 343–350 - USEPA ORD Science to Achieve Results (STAR) Program (RD83966; F.X.)

### Objectives

- Improve our understanding of the thermal stability of PFAS
- Investigate their decomposition mechanisms on spent GAC during thermal reactivation

### Design

- 7 perfluoroalkyl carboxylic acids (PFCAs), 3 perfluoroalkyl sulfonic acids (PFSAs), and 1 perfluoroalkyl ether carboxylic acid (PFECA) in different atmospheres (N<sub>2</sub>, O<sub>2</sub>, CO<sub>2</sub> and air)

### Bench Scale Results

- Decomposition of PFCAs such as PFOA on GAC was initiated at temperatures as low as 200 °C
- PFSAs such as PFOS, on the other hand, required a much higher temperature (≥450 °C) to decompose
- Volatile organofluorine species were the main thermal decomposition product of PFOA and PFOS at ≤600 °C
- Efficient decomposition (>99.9%) of PFOA and PFOS on GAC occurred at 700 °C or higher, accompanied by high mineralization of fluoride ions (>80%)



## Thermal Reactivation of Spent GAC from PFAS Remediation Sites

Detlef Knappe, S. James Ellen: North Carolina State University, SERDP Proposal (with EPA cooperation)

**Objective:** To identify conditions that effectively mineralize PFAS during the thermal reactivation of PFAS-laden GAC

**Design:** To identify the roles of 1) reactivation temperature, 2) reactivation time, 3) calcium, and 4) pretreatment with base on PFAS fate during thermal reactivation of GAC

### Questions to Resolve:

- What is the difference in behavior between the acid and salt forms of PFAS during thermal reactivation of GAC?
- What are the roles of calcium and base on the fate of PFAS during thermal reactivation of GAC?
- What are products of incomplete combustion (PICs) in air emissions and on the reactivated GAC?



# Emission Stack Testing of PFAS Residuals from Full-Scale GAC Reactivation Facilities

**When DW treatment plant GAC is reactivated, the PFAS may be thermally destroyed or transformed into residual byproducts**

- Spent GAC, reactivated GAC and scrubber water will be analyzed for PFAS
- Summa Canister, Modified Method 5 for Semi-Volatile Organics and PAHs and Modified Method 18 air samples will be collected and analyzed as follows:

Test Parameter	EPA Method
Carbon dioxide/Oxygen	U.S. EPA 3A
Volumetric flow rate, moisture	U.S. EPA 1, 2, 4
Hydrogen fluoride	U.S. EPA 26A
Speciated semivolatile organics	U.S. EPA 0010/8270D
Polar, volatile PFAS compounds	Modified U.S. EPA 18
Volatile organic compounds	U.S. EPA TO-15



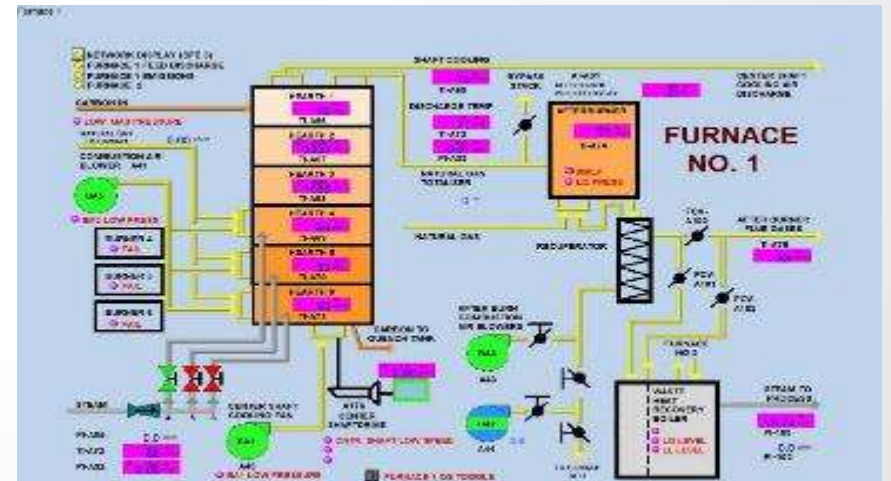
Multiple Hearth Furnace for GAC Reactivation



Multiple Hearth Furnace Access Doors



Afterburner



**EPA is actively looking for partners for sampling of GAC reactivation facilities**

# Cement Kiln Incinerators

## Cement kilns are operated under different operating conditions

- Gas temperatures of up to ~2,000 °C
- Gas residence times of up to 10 seconds
- Solid residence time of up to 30 minutes

PFAS in water

PFAS-free water

Simple & Cost Effective

PFAS loaded resin

Cement Kilns in the U.S. Source: US EPA

Cement Kiln Incineration  
1400°C to 2000°C

Chimney  
Raw material hopper  
Rotary kiln  
Gas  
Clinker  
Cold clinker discharge  
Cooler

Complete Destruction of PFAS

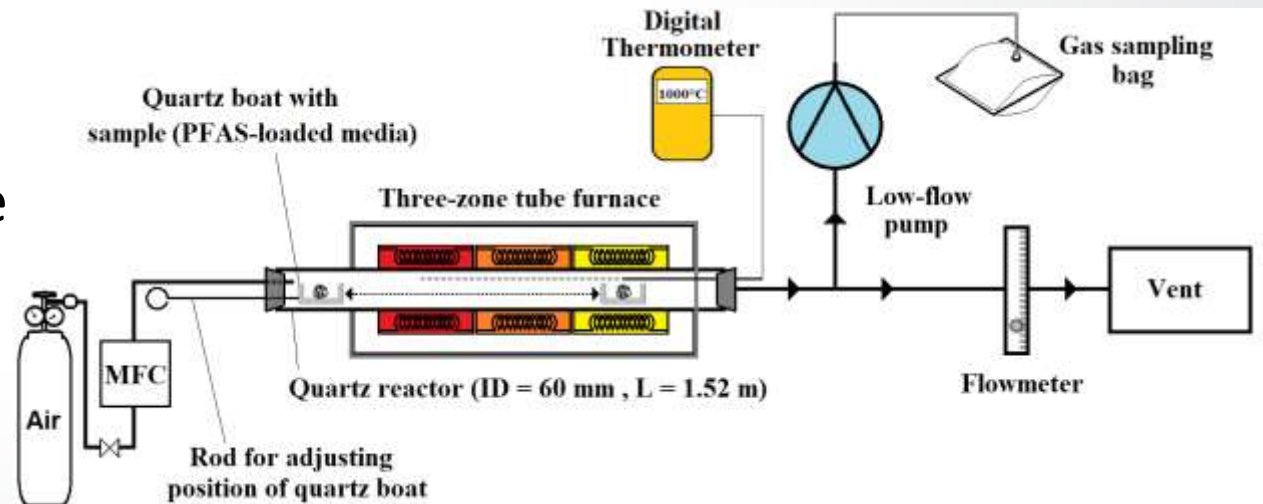
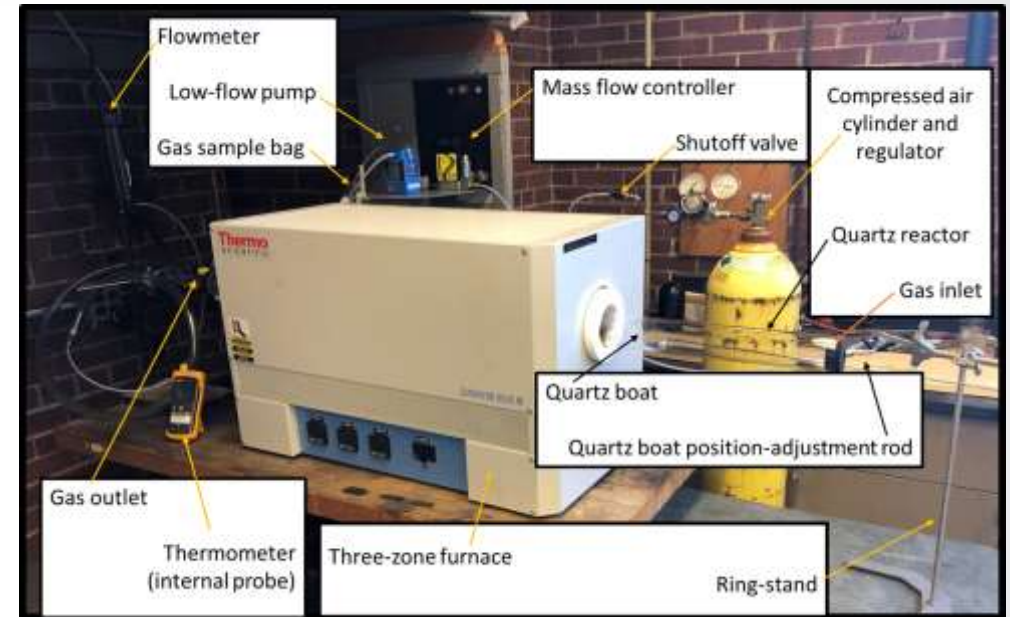
EMERGING CONTAMINANTS SUMMIT

Source: [Purolite presentation and case study. F. Boodoo et al.](#)



# Incineration of Spent Ion Exchange Resin

- Anion exchange resins loaded with different PFAS compounds with or without calcium additives are placed in quartz crucibles and inserted into a preheated furnace
- Samples are incinerated (simulating a cement kiln) under constant air flow
- Samples are being collected and analyzed for calcium fluoride ( $\text{CaF}_2$ ) in incinerated ash and hydrogen fluoride (HF), tetrafluoromethane ( $\text{CF}_4$ ) and hexafluoroethane ( $\text{C}_2\text{F}_6$ ) in air emissions





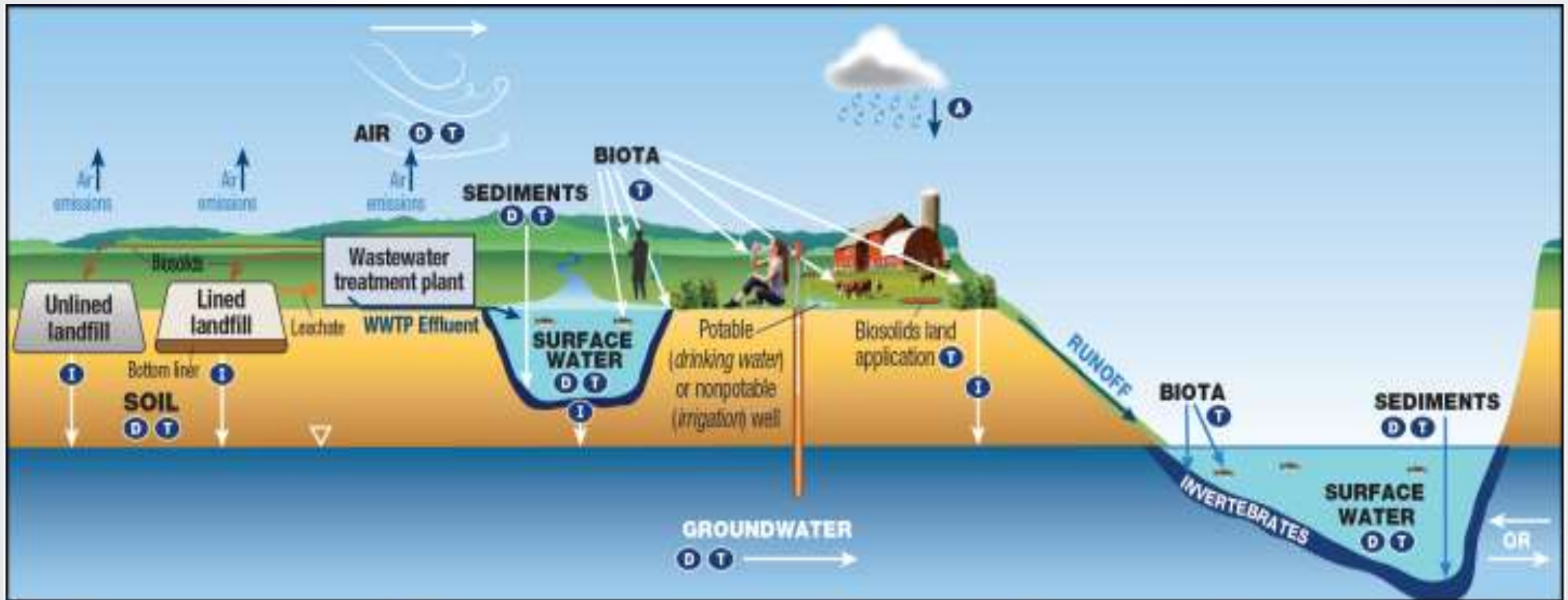


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# PFAS Fate and Transport for WWTPs & Biosolids

Wastewater Treatment Plants (WWTPs) may introduce PFAS into the environment through:

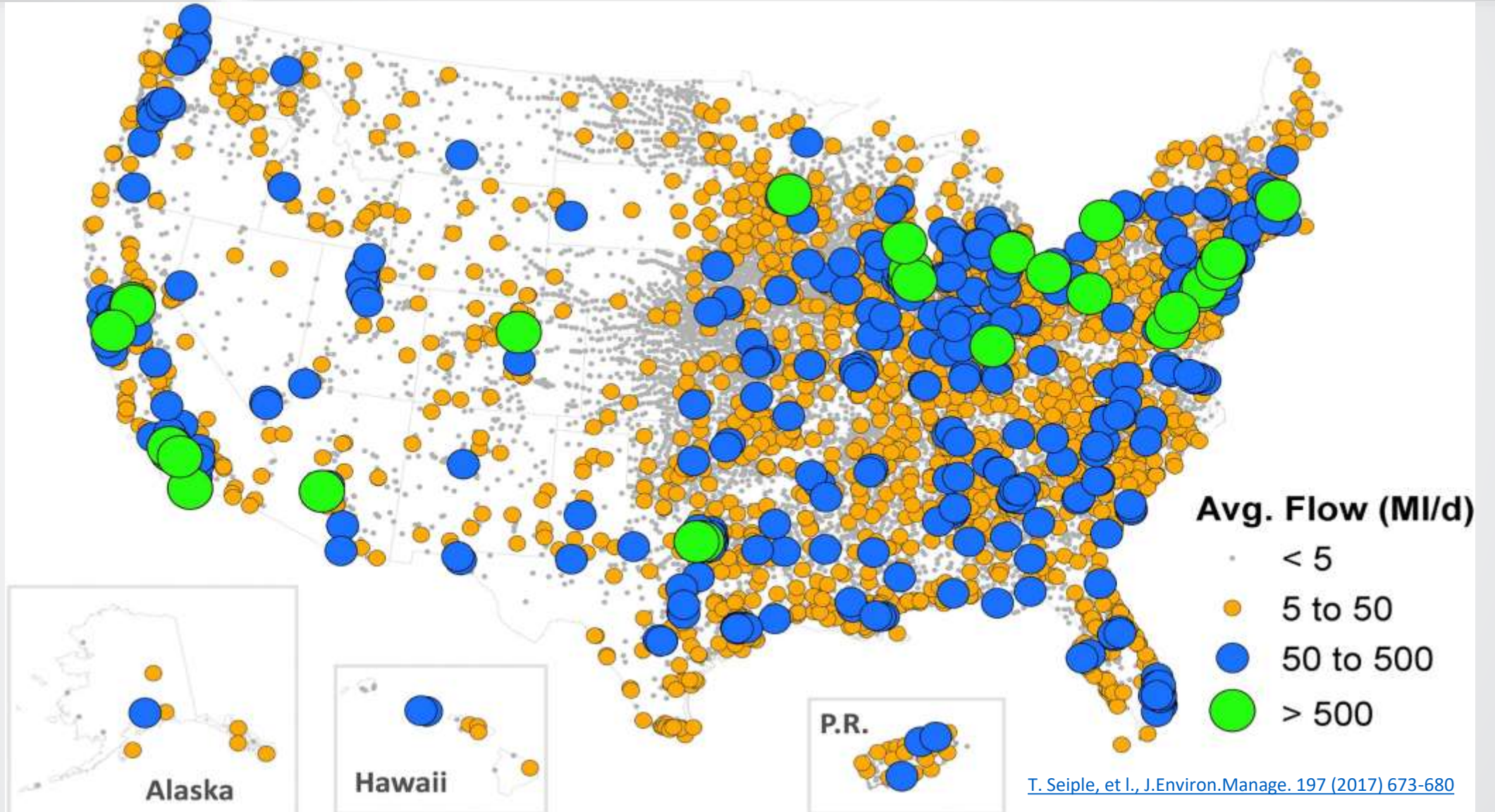
- Effluent discharge to surface water
- Land application of biosolids and disposal of residuals
- Air emissions



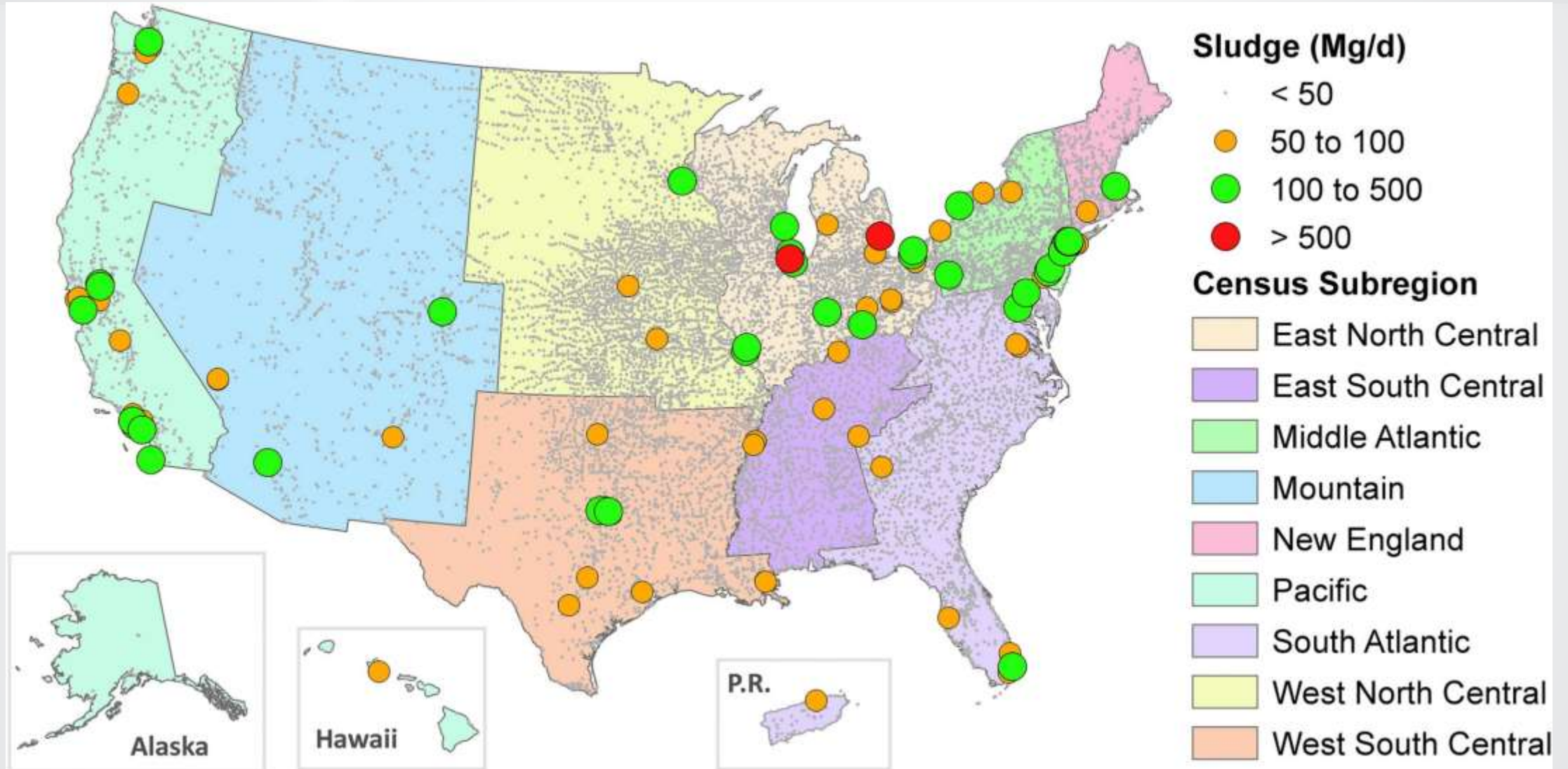
KEY Ⓐ Atmospheric Deposition Ⓓ Diffusion/Dispersion/Advection ⓘ Infiltration ⓘ Transformation of precursors (abiotic/biotic)



# US Publicly Owned Treatment Works (POTW) by daily average flow



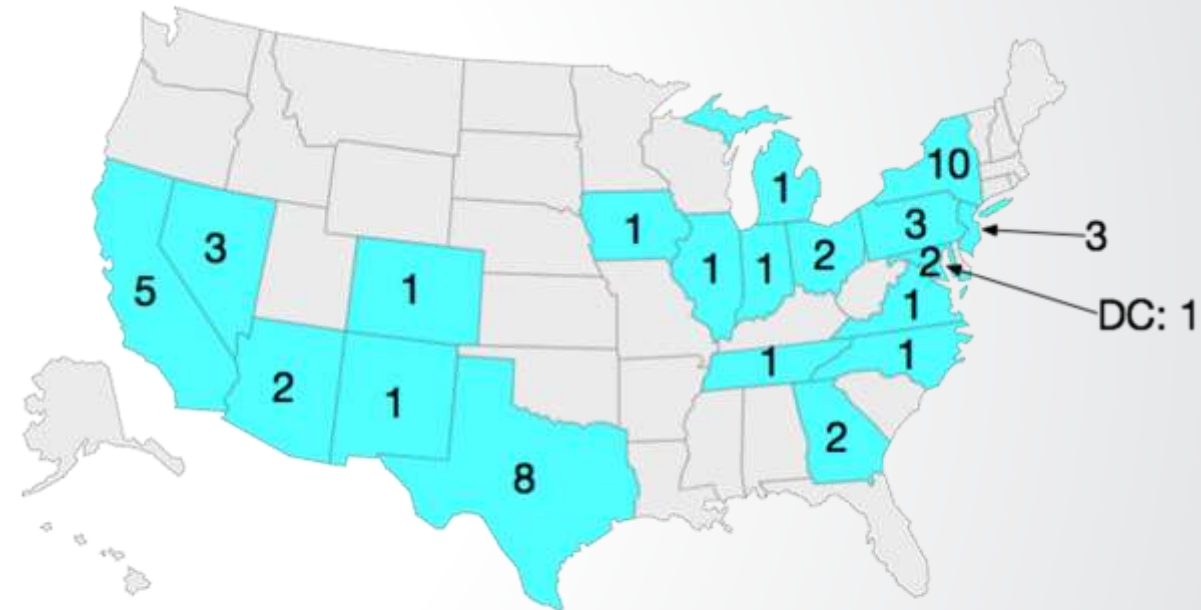
# Wastewater Sludge Production in the US





## Problem: Survey of 50 wastewater treatment plant effluents show the presence of PFAS

- Greater than 80% WWTPS had measurable C4-10 PF carboxylates, PFBS, PFHS, PFOS
- PFHxA, PFOA and PFOS were predominant
- Median levels ~ 10–30 ng/L, although some plants were much higher
- Results shows temporal and spatial variability



50 Largest Plants (20% pop, 17% discharge)



# EPA's PFAS Wastewater Treatment Research

**Problem:** PFAS removal in wastewater plants is largely unknown

**Actions:**

- Analytical methods for the targeted compounds
- Bioassays to better understand if treatments are effective and to identify risks
- Evaluate air emissions from activated sludge and sludge treatment processes
- Evaluate conventional and advanced treatment processes for various size facilities
- Chemical and microbial transformation processes will also be evaluated in wastewater residuals/biosolids operations

**Impact:** *Enable entities to make informed decisions about wastewater treatment choices and residual handling*

## Residual Streams (to be covered Sept. 23)

- Wastewater residuals incineration
  - Multi hearth furnaces
  - Rotary kilns
  - Fluidized beds
- Biosolids formation
- Advanced technologies
- Landfill disposal
- Land application
- Plant uptake



# Wastewater Treatment: Conventional and Advanced

**Problem:** Data are needed for PFAS removal for conventional and advanced wastewater treatment processes

**Action:** Develop research to support:

- Treatment in conventional & advanced wastewater and biosolids treatment. Consider factors such as facility size, waste sources, treatment technologies, retention time, etc.
- Combinations of technologies
- Determination of where PFAS is coming from (e.g., industrial, landfills) and potential pretreatment technologies to address “sources” to wastewater plants
- Determination of fate & transport of PFAS in wastewater treatment: Chemical and biological transformations, and do shorter chain PFAS tend to end up in effluents than in biosolids?



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